



②ZM/18/00915-OTVOR 63,5+0,-0,2-2x PŘEDPÁLEN NA 62 MM.

1.8.2018

HRUBÝ

27 -08- 2018
ARCHIV

PŘEKLAD

date: 17 -04- 2015

PROVEDL/A

N2 15/00412 24/18/00915

REDUKOVANÝ
DETAIL DLE 3D DAT

Non-dimensioned details
according to 3D-Data

Autogenous flame cutting WN 10 572				
Thickness of the cut	≤ 20	> 20 ≤ 40	> 40 ≤ 60	> 60 ≤ 100
Rectangularity	1,0	1,4	1,8	2,2
Inclination	1,0	1,4	1,8	2,2
Surface rough. R _z	100	160	160	250
all possible cutting tool entries marked by:				

Tolerances for section
to DIN 6930 Part 2
accuracy grade g

outline length WN 10535	
outer	3469,2 mm
inner	1137,5 mm

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	-
oil-free / free of grease	X
oiled	-
oiling permissible	-
Indicate the required condition at time of delivery with an X.	

First angle projection	
General tolerance (GT) in mm	
Size range	
≤ 30	> 30 ≤ 120
> 120 ≤ 400	> 400 ≤ 1000
GT coarse	
L	1 2 3 4
Lengths (L) and angle (L/Δ) = ± GT	
Tolerance Symbols ISO 1101	
○ roundness	= 1/2a-Tol.
□ straightness/flatness	= GT
⊙ concentricity/run out	= GT
≡ symmetry	= GT
// parallelism	= GT
⊕ position	= GT
Languages:	
EN	

02	hole 44+3 was 44+1	169353		
Index	alteration	Change no.	Fit	Toler.
Inspection dim.	<input type="text"/>	Material: S355J2+N		Weight: in kg 29.6
Auxiliary dim.	<input type="text"/>			
Date	Name	Blank no:		
Drawn 24.03.2015	A.Schäfflein	Title:		
Checked 24.03.2015	M.Pieritz	plate LH R25		
Auth'd 24.03.2015	B.Cajan			
Mcheck 08.04.2015	C.Ulrich			Prod. Scale 1:2
		Drawing number		
		/		
		/		
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Confidential document				